




























Graham Process Flow

- | | | |
|---|---|--|
|  |  | Text |
| 1. Horizontal or Vertical Line | 2. Diagonal Line | 3. Text |
|  |  |  |
| 4. Process, Task, or Operation | 5. Originate | 6. Add or Alter |
|  |  |  |
| 7. Handle | 8. Inspect | 9. Transport, Movement |
|  |  |  |
| 10. Wait | 11. Wait | 12. Wait |
|  |  |  |
| 13. Delay | 14. Effect | 15. Effect |
|  |  |  |
| 16. Destroy | 17. Bracket | 18. Bracket |
|  |  |  |
| 19. Bracket | 20. Bracket | 21. Bracket |
|  |  |  |
| 22. Bracket | 23. Decision Point | 24. Information Inspection Take-off |
|  |  |  |
| | 26. Disposal | 27. Item Change |
|  | | |
| 28. Gap | | |