

















































Value Stream Mapping

		Text			
1. Horizontal or Vertical Line	2. Diagonal Line	3. Text	34. FIFO Lane	35. FIFO Lane	36. Work Cell
					
4. Title	5. Supplier, Customer, or Outsourced Operation	6. Supplier, Customer, or Outsourced Operation	37. Sequenced Pull Ball	38. Sequenced Pull Ball	39. Safety Inventory
					
7. Production Control, Scheduler, Supervisor	8. Notes	9. Internal Process Steps	40. Kanban Post	41. Load Leveling	42. Computer Assisted (MRP/ERP)
					
10. Shared Process	11. Data Box for Internal Process Step	12. Supermarket, a Controlled Inventory of Parts	43. Visually Gathering Information	44. Production Kanban	45. Material Withdrawal Kanban
					
13. Truck Shipment with Frequency Noted	14. Fork Lift Truck	15. Platform Cart	46. Telephone	47. Arrow	48. Arrow
					
16. Inventory	17. Inventory	18. Movement of Goods between Facilities	49. Oval or Ellipse		
					
19. Push Movement between Internal Steps	20. Pull Movement between Internal Steps	21. Manual Information Flow			
					
22. Dashed Diagonal Line	23. Electronic Information Flow	24. Scheduling Information			
					
25. Operator or Location	26. Operator or Location	27. Operator or Location			
					
28. Kanban Location	29. Signal Kanban	30. Withdrawal from a Supermarket			
					
31. Production Kanban (Number to Produce)	32. Material Withdrawal Kanban	33. Kaizen Starburst (Improvement Needed)			